





# FINAL PRODUCT SPECIFICATION\_RTU

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## 6. PHYSICAL PARAMETERS \*

PARAMETER	MINIMUM	MAXIMUM	UNIT
Stalks (4-10 mm)	0	1	12,5 kg
Stalks (10 mm)	0	1	125 kg
Embedded Stems	0	1	12,5 kg
Free Stems	0	1	12,5 kg
Stone (<2mm)	0	1	1 ton
Stone (>2mm)	0	1	1 ton
Damaged Berries	0	1,5	100 g
Underdeveloped Berries (standard and jumbo size)	0	1	100 g
Underdeveloped Berries (medium size)	0	1,5	100 g
Underdeveloped Berries (small size)	0	2	100 g
Underdeveloped Berries (small small size)	0	2,5	100 g
Shriveled	0	1	100 g
Berries with seeds	0	2 berries	100 g
Sugarized Berries Before May	0	1	100 g
Sugarized Berries After May	0	2	100 g
Moldy Berries	0	1,5	100 g
Free Capstems	0	1	100 g
Attached Capstems (standard and jumbo berry size)	0	1 berries	100 g
Attached Capstems (medium berry size)	0	2 berries	100 g
Attached Capstems (small berry size)	0	3 berries	100 g
Attached Capstems (small small berry size)	0	4 berries	100 g
Not Dangerous Foreign Material**	0	1	1 ton
Dangerous Foreign Material***	0	0	20 tonnes
Lump	0	5	12,5 kg

\*TS3411 is taken as reference for parameters not specified in the specification.

\*\* Not Dangerous Foreign Material: Sack rope, leaves, plant source material

\*\*\* Dangerous Foreign Material: Glass, hard plastic, metal, wood etc.

## 7. HACCP

	Hat 1 Process	Hat 2 Process	Hat 3 Process
Processing Type	7 times Aspirated, 2 times washed with UV filtered water, sieved through several sieves with different dimensions, 4 times laser scanned, Robot picker, X-Ray scanned, Inline and box metal detected	7 times Aspirated, 2 times washed with UV filtered water, sieved through several sieves with different dimensions, 5 times laser scanned, X-Ray scanned, Inline and box metal detected	7 times Aspirated, 2 times washed with UV filtered water, sieved through several sieves with different dimensions, 5 times laser scanned, X-Ray scanned, Inline and box metal detected
4th Laser Scanner (CCP1 for line 1) 5th Laser Scanner (CCP1 for line 2 and line 3)	Challenged with 11 different color of plastics used in the factory four times a day (white, yellow, green, red, blue, grey, orange, purple, transparent, pink and black)		
X-Ray (CCP2)	Challenged with four test cards four times a day (4 mm Ceramic, 3 mm Glass, 1*3 mm Metal Wire, 1.5 mm Stainless Steel)		
Inline Metal Detector (CCP3)	Challenged with three test pieces four times a day (1 mm Fe, 1.2 mm Non-Fe, 1.5 mm Stainless Steel, 20 mm screw)		
Box Metal Detector (CCP3)	Challenged with four test cards four times a day (2 mm Fe, 2.5 mm Non-Fe, 3 mm Stainless Steel, metal embedded band aid)		



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### 8. CHEMICAL PARAMETERS

PARAMETER	MINIMUM	MAXIMUM	UNIT
Moisture	14	17	%
Vegetable Oil (Non GMO)	0.3	0.5	%
Ochratoxin A*	0	10	ppb
Aflatoxin B1*	0	2	ppb
Aflatoxin B1+B2+G1+G2*	0	4	ppb
Pesticide	EC No: 396/2005		
Heavy Metal	EC No: 1881/2006		

\* EU 1881/2006-466/2001

### 9. MICROBIOLOGICAL PARAMETERS

PARAMETER	MINIMUM	MAXIMUM	UNIT
TVC	10000	100000	cfu/g
Mold	10000	50000	cfu/g
Yeast	0	1000	cfu/g
E.coli	Not Detected	-	cfu/g
Salmonella	Not Detected	-	cfu/25 g
Bacillus Cereus	0	100	cfu/g
Lysteria Monocytogenes	Not Detected	-	cfu/25 g

EC No: 2073/2005 (As per customer request, the microbiological values can be decreased with additon of oven treatment to the process.)

### 10. PACKAGING MATERIAL

Primary Packaging	Low Densiy Polyethylene with a one layer thicness of 35 micron
Primary Packaging	Laminated OPP+CPP/OPP+OPP/OPP+PET (Retail Packing)
Secondary Packaging	Carton board box

\* EU Regulation No: 1935/2004, 2023/2006 and EU Commision Directive 2002/72

### 11. ADDITIONAL LABELLING REQUIREMENTS OTHER THAN STANDARD LABEL

Must	-
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### 12. STORAGE AND TRASPORT

Storage	Temperature: 8-25 degree Celcius Max RH: & 65
Best Before	12 months recommended
Intended Use	For industrial purposes. Suitable for bakeries and repackers
Health care	Diabetics, one who has kidney disease, careful on children below 3 years old
Shipment Type	Bulk/Wooden Pallets/Plastic Pallets
Distribution	Sea Container/Road Transport
Fumigation	In transit fumigation via Magnesium Phosphide plate (1 plate per 20 feet container) For Australia and New Zeland shipments methyl bromide is used. (4 tube/20 ft container)

Prepared By	Approved By	
Quality System Manager	Quality Assurance and Continuous Improvement Manager	



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### 13. NUTRITIONAL VALUES

Parameter	per 100 g
Energy	1376,6 kj/324,1 kcal
Total Fat Content*	0,49 g
* of which saturated fatty acid	0,1 g
* of which monounsaturated fatty acid	0,15 g
* of which polyunsaturated fatty acid	0,23g
Carbohydrates**	76,9 g
Sugar Composition*	.
1-Fructose* (%)	27,43
2-Glucose* (%)	27,38
3-Lactose* (%)	Not Detected
4-Maltose* (%)	Not Detected
5-Sucrose* (%)	Not Detected
Total Dietary Fiber	5,23 g
Protein	3 g
Sodium	74,3 mg

\* Council Directive 90/496/EEC (The values are analytical values, they are not calculated.)

### 14. GMO DECLARATION

We assure that our raw materials and auxiliary materials used for the product detailed below do not contain any Genetically Modified Organisms or derivatives. So also the vegetable oil used; in accordance with the regulation 1829/2003 on 'Genetically Modified Food and Feed' and 1830/2003 on the 'Traceability and Labelling of Genetically Modified Organism', does not require any specific labelling.

### 15. IONIZATION DECLARATION

We assure that Seedless Dried Grapes (Vitis Vinifera) - Turkish Sultanas produced by our company has not been subjected to any radiation (EC No: 733/2008). Neither the raw material nor ingredients of the raw material have not been treated with ionizing radiation.

Prepared By	Approved By
Quality System Manager	Quality Assurance and Continuous Improvement Manager

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34398 Beşiktaş / İstanbul



## PHYSICAL PARAMETERS

### ATTACHED CAPSTEMS



to be considered as capstems



not considered as capstems

\* According to the Turkish standard TS3411, it must be bigger than 3 mm to be considered as capstem.

### FREE CAPSTEMS



### FREE STEMS



### EMBEDDED BERRIES



### STALKS





**MOLDY BERRIES**



**UNDEVELOPED BERRIES**



**DAMAGED BERRIES**



**BERRIES WITH SEEDS**



**SHRIVELLED**



**SUGARIZED BERRIES**



**STONES (>2 mm)**



**STONES (<2 mm)**



**NOT DANGEROUS FOREIGN MATERIAL**



**LUMP**

